



SIPLUS S7-1500 CPU 1511-1 PN based on 6ES7511-1AK02-0AB0 with conformal coating, -40...+60 °C, central processing unit with work memory 150 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 2-port switch, 60 ns bit performance, SIMATIC Memory Card required spare part display: 6AG1591-1AB00-2AA0

General information	
Product type designation	CPU 1511-1 PN
Product function	
<ul style="list-style-type: none"> I&M data Isochronous mode 	Yes; I&M0 to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time Repeat rate, min. 	5 ms 1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
I ² t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	150 kbyte

<ul style="list-style-type: none"> integrated (for data) 	1 Mbyte
Load memory	
<ul style="list-style-type: none"> Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
<ul style="list-style-type: none"> maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul style="list-style-type: none"> Number range 	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
<ul style="list-style-type: none"> Size, max. 	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
<ul style="list-style-type: none"> Number range 	0 ... 65 535
<ul style="list-style-type: none"> Size, max. 	150 kbyte
FC	
<ul style="list-style-type: none"> Number range 	0 ... 65 535
<ul style="list-style-type: none"> Size, max. 	150 kbyte
OB	
<ul style="list-style-type: none"> Size, max. 	150 kbyte
<ul style="list-style-type: none"> Number of free cycle OBs 	100
<ul style="list-style-type: none"> Number of time alarm OBs 	20
<ul style="list-style-type: none"> Number of delay alarm OBs 	20
<ul style="list-style-type: none"> Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
<ul style="list-style-type: none"> Number of process alarm OBs 	50
<ul style="list-style-type: none"> Number of DPV1 alarm OBs 	3
<ul style="list-style-type: none"> Number of isochronous mode OBs 	2
<ul style="list-style-type: none"> Number of technology synchronous alarm OBs 	2
<ul style="list-style-type: none"> Number of startup OBs 	100
<ul style="list-style-type: none"> Number of asynchronous error OBs 	4
<ul style="list-style-type: none"> Number of synchronous error OBs 	2
<ul style="list-style-type: none"> Number of diagnostic alarm OBs 	1
Nesting depth	
<ul style="list-style-type: none"> per priority class 	24
Counters, timers and their retentivity	
S7 counter	
<ul style="list-style-type: none"> Number 	2 048
Retentivity	
— adjustable	Yes
IEC counter	
<ul style="list-style-type: none"> Number 	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
<ul style="list-style-type: none"> Number 	2 048
Retentivity	
— adjustable	Yes
IEC timer	
<ul style="list-style-type: none"> Number 	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags),	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF

max.	
Flag	
<ul style="list-style-type: none"> • Size, max. • Number of clock memories 	16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul style="list-style-type: none"> • Retentivity adjustable • Retentivity preset 	Yes No
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs • Outputs 	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image
per integrated IO subsystem	
<ul style="list-style-type: none"> — Inputs (volume) — Outputs (volume) 	8 kbyte 8 kbyte
per CM/CP	
<ul style="list-style-type: none"> — Inputs (volume) — Outputs (volume) 	8 kbyte 8 kbyte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> • Via CM 	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul style="list-style-type: none"> • integrated • Via CM 	1 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. • Number of lines, max. 	32; CPU + 31 modules 1
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type • Backup time • Deviation per day, max. 	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16
Clock synchronization	
<ul style="list-style-type: none"> • supported • in AS, master • in AS, slave • on Ethernet via NTP 	Yes Yes Yes Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch 	Yes; X1 2 Yes
Protocols	
<ul style="list-style-type: none"> • IP protocol 	Yes; IPv4

• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFIenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFIenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
• Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs

<ul style="list-style-type: none"> • Number of connections reserved for ES/HMI/web 	10
<ul style="list-style-type: none"> • Number of connections via integrated interfaces 	64
<ul style="list-style-type: none"> • Number of S7 routing paths 	16
Redundancy mode	
<ul style="list-style-type: none"> • H-Sync forwarding 	Yes
Media redundancy	
<ul style="list-style-type: none"> — MRP 	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
<ul style="list-style-type: none"> — MRPD 	Yes; Requirement: IRT
<ul style="list-style-type: none"> — Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
<ul style="list-style-type: none"> — Number of stations in the ring, max. 	50
SIMATIC communication	
<ul style="list-style-type: none"> • S7 routing 	Yes
<ul style="list-style-type: none"> • S7 communication, as server 	Yes
<ul style="list-style-type: none"> • S7 communication, as client 	Yes
<ul style="list-style-type: none"> • User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP 	Yes
<ul style="list-style-type: none"> — Data length, max. 	64 kbyte
<ul style="list-style-type: none"> — several passive connections per port, supported 	Yes
<ul style="list-style-type: none"> • ISO-on-TCP (RFC1006) 	Yes
<ul style="list-style-type: none"> — Data length, max. 	64 kbyte
<ul style="list-style-type: none"> • UDP 	Yes
<ul style="list-style-type: none"> — Data length, max. 	2 kbyte; 1 472 bytes for UDP broadcast
<ul style="list-style-type: none"> — UDP multicast 	Yes; Max. 5 multicast circuits
<ul style="list-style-type: none"> • DHCP 	No
<ul style="list-style-type: none"> • SNMP 	Yes
<ul style="list-style-type: none"> • DCP 	Yes
<ul style="list-style-type: none"> • LLDP 	Yes
Web server	
<ul style="list-style-type: none"> • HTTP 	Yes; Standard and user pages
<ul style="list-style-type: none"> • HTTPS 	Yes; Standard and user pages
OPC UA	
<ul style="list-style-type: none"> • Runtime license required 	Yes
<ul style="list-style-type: none"> • OPC UA Client 	Yes
<ul style="list-style-type: none"> — Application authentication 	Yes
<ul style="list-style-type: none"> — Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul style="list-style-type: none"> — User authentication 	"anonymous" or by user name & password
<ul style="list-style-type: none"> — Number of connections, max. 	4
<ul style="list-style-type: none"> — Number of nodes of the client interfaces, max. 	1 000
<ul style="list-style-type: none"> — Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA-ReadList/C max. 	300
<ul style="list-style-type: none"> — Number of elements for one call of OPC-UA-NameSpaceGetIndexList, max. 	20
<ul style="list-style-type: none"> — Number of elements for one call of OPC-UA-MethodGetHandleList, max. 	100
<ul style="list-style-type: none"> — Number of simultaneous calls of the client instructions per connection (except OPC-UA-ReadList, OPC-UA-WriteList, OPC-UA-M max. 	1
<ul style="list-style-type: none"> — Number of simultaneous calls of the client instructions OPC-UA-ReadList, OPC-UA-WriteList and OPC-UA-MethodCall, max. 	5
<ul style="list-style-type: none"> — Number of registerable nodes, max. 	5 000
<ul style="list-style-type: none"> — Number of registerable method calls of OPC-UA-MethodCall, max. 	100
<ul style="list-style-type: none"> — Number of inputs/outputs when calling OPC-UA-MethodCall, max. 	20
<ul style="list-style-type: none"> • OPC UA Server 	Yes; Data access (read, write, subscribe), method call, custom address space

— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
— Number of nodes for user-defined server interfaces, max.	1 000

Further protocols

- MODBUS Yes; MODBUS TCP

Isochronous mode

Equidistance Yes

S7 message functions

Number of login stations for message functions, max. 32

Program alarms Yes

Number of configurable program messages, max. 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH

Number of simultaneously active program alarms

- Number of program alarms 300
- Number of alarms for system diagnostics 100
- Number of alarms for motion technology objects 80

Test commissioning functions

Joint commission (Team Engineering) Yes; Parallel online access possible for up to 5 engineering systems

Status block Yes; Up to 8 simultaneously (in total across all ES clients)

Single step No

Number of breakpoints 8

Status/control

- Status/control variable Yes
- Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
- Number of variables, max.
 - of which status variables, max. 200; per job
 - of which control variables, max. 200; per job

Forcing

- Forcing, variables Peripheral inputs/outputs
- Number of variables, max. 200

Diagnostic buffer

- present Yes
- Number of entries, max. 1 000
 - of which powerfail-proof 500

Traces

- Number of configurable Traces 4; Up to 512 KB of data per trace are possible

Interrupts/diagnostics/status information

Diagnostics indication LED

- RUN/STOP LED Yes
- ERROR LED Yes
- MAINT LED Yes
- STOP ACTIVE LED Yes
- Connection display LINK TX/RX Yes

Supported technology objects

Motion Control Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER

- Number of available Motion Control resources for 800

technology objects	
<ul style="list-style-type: none"> ● Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per cam track — per probe ● Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) 	<p>40</p> <p>80</p> <p>160</p> <p>80</p> <p>20</p> <p>160</p> <p>40</p> <p>5</p> <p>10</p>
Controller	
<ul style="list-style-type: none"> ● PID_Compact ● PID_3Step ● PID-Temp 	<p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p>
Counting and measuring	
<ul style="list-style-type: none"> ● High-speed counter 	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> ● horizontal installation, min. ● horizontal installation, max. ● vertical installation, min. ● vertical installation, max. 	<p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off</p> <p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> ● min. ● max. 	<p>-40 °C</p> <p>70 °C</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> ● Installation altitude above sea level, max. ● Ambient air temperature-barometric pressure-altitude 	<p>5 000 m; Restrictions for installation altitudes > 2 000 m, see manual</p> <p>Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260</p>
Relative humidity	
<ul style="list-style-type: none"> ● With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
<ul style="list-style-type: none"> — Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 	<p>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</p> <p>Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 3S4 incl. sand, dust, *</p>
Use on ships/at sea	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6 	<p>Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)</p> <p>Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 6S3 incl. sand, dust; *</p>
Usage in industrial process technology	
<ul style="list-style-type: none"> — Against chemically active substances acc. to EN 60654-4 — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	<p>Yes; Class 3 (excluding trichlorethylene)</p> <p>Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)</p>
Remark	
<ul style="list-style-type: none"> — Note regarding classification of environmental 	* The supplied plug covers must remain in place over the unused

conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> • Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
<ul style="list-style-type: none"> • Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
<ul style="list-style-type: none"> • Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
<ul style="list-style-type: none"> • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul style="list-style-type: none"> • User program protection/password protection 	Yes
<ul style="list-style-type: none"> • Copy protection 	Yes
<ul style="list-style-type: none"> • Block protection 	Yes
Access protection	
<ul style="list-style-type: none"> • Password for display 	Yes
<ul style="list-style-type: none"> • Protection level: Write protection 	Yes
<ul style="list-style-type: none"> • Protection level: Read/write protection 	Yes
<ul style="list-style-type: none"> • Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
<ul style="list-style-type: none"> • lower limit 	adjustable minimum cycle time
<ul style="list-style-type: none"> • upper limit 	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g
last modified:	11/3/2021 