

SERVOPACKs

Σ-7W Two-axis MECHATROLINK-III Communications Reference SERVOPACKs

◆ 270 VDC

Model SGD7W-		1R6A	2R8A	5R5A	7R6A
Maximum Applicable Motor Capacity [kW]		0.2	0.4	0.75	1.0
Continuous Output Current [Arms]		1.6	2.8	5.5	7.6
Instantaneous Maximum Output Current [Arms]		5.9	9.3	16.9	17.0
Main Circuit	Power Supply	270 VDC to 324 VDC, -15% to +10%			
	Input Current [Arms]*	3.0	5.8	9.7	14
Control Power Supply		270 VDC to 324 VDC, -15% to +10%			
Power Supply Capacity [kVA]*		1.2	2	3.2	4.6
Power Loss*	Main Circuit Power Loss [W]	23	40	76	92
	Control Circuit Power Loss [W]	24	24	24	24
	Total Power Loss [W]	47	64	100	116
Overvoltage Category		III			

* This is the net value at the rated load.

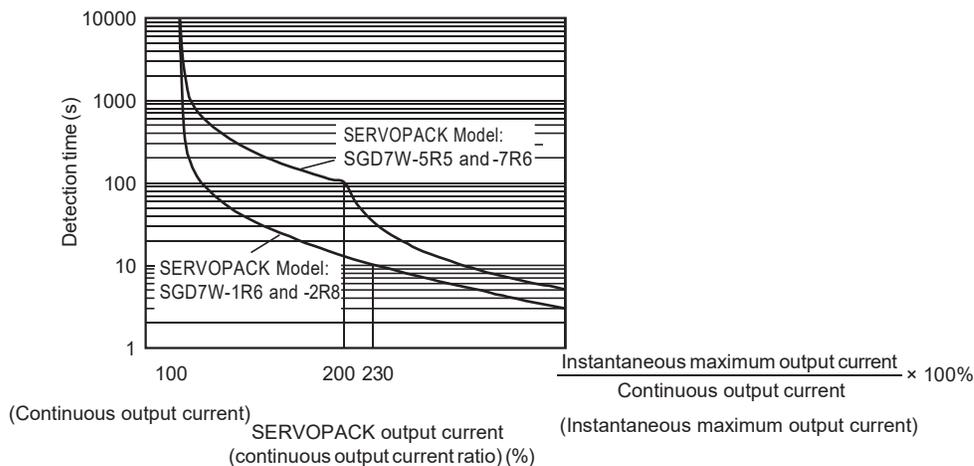
SERVOPACK Overload Protection Characteristics

The overload detection level is set for hot start conditions with a SERVOPACK surrounding air temperature of 55°C.

An overload alarm (A.710 or A.720) will occur if overload operation that exceeds the overload protection characteristics shown in the following diagram (i.e., operation on the right side of the applicable line) is performed.

The actual overload detection level will be the detection level of the connected SERVOPACK or Servo Motor that has the lower overload protection characteristics.

In most cases, that will be the overload protection characteristics of the Servo Motor.



Note: The above overload protection characteristics do not mean that you can perform continuous duty operation with an output of 100% or higher.

For a Yaskawa-specified combination of SERVOPACK and Servo Motor, maintain the effective torque (or effective force) within the continuous duty zone of the torque-motor speed characteristic (or force-motor speed characteristics) of the Servo Motor.

Specifications

Item		Specification
Control Method		IGBT-based PWM control, sine wave current drive
Feedback	With Rotary Servo Motor	Serial encoder: 20 bits or 24 bits (incremental encoder/absolute encoder) 22 bits (absolute encoder)
	With Linear Servo Motor	<ul style="list-style-type: none"> Absolute linear encoder (The signal resolution depends on the absolute linear encoder.) Incremental linear encoder (The signal resolution depends on the incremental linear encoder or Serial Converter Unit.)
Environmental Conditions	Surrounding Air Temperature	-5°C to 55°C With derating, usage is possible between 55°C and 60°C. Refer to the following section for derating specifications.  <i>Derating Specifications</i> (page 230)
	Storage Temperature	-20°C to 85°C
	Surrounding Air Humidity	95% relative humidity max. (with no freezing or condensation)
	Storage Humidity	95% relative humidity max. (with no freezing or condensation)
	Vibration Resistance	4.9 m/s ²
	Shock Resistance	19.6 m/s ²
	Degree of Protection	IP20
	Pollution Degree	2 <ul style="list-style-type: none"> Must be no corrosive or flammable gases. Must be no exposure to water, oil, or chemicals. Must be no dust, salts, or iron dust.
	Altitude	1,000 m or less. With derating, usage is possible between 1,000 m and 2,000 m. Refer to the following section for derating specifications.  <i>Derating Specifications</i> (page 230)
Others	Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity	
Applicable Standards		UL 61800-5-1, CSA C22.2 No.274, EN50178, EN 61800-5-1, EN 55011 group 1 class A, EN 61000-6-2, EN 61000-6-4, and EN 61800-3
Mounting		Base-mounted or rack-mounted
Performance	Speed Control Range	1:5000 (At the rated torque, the lower limit of the speed control range must not cause the Servo Motor to stop.)
	Coefficient of Speed Fluctuation*	±0.01% of rated speed max. (for a load fluctuation of 0% to 100%)
		0% of rated speed max. (for a voltage fluctuation of ±10%)
		±0.1% of rated speed max. (for a temperature fluctuation of 25°C ±25°C)
	Torque Control Precision (Repeatability)	±1%
Soft Start Time Setting	0 s to 10 s (Can be set separately for acceleration and deceleration.)	

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SERVOPACKs

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Item		Specification	
I/O Signals	Linear Servo Motor Overheat Protection Signal Input	Number of input points: 2 Input voltage range: 0 V to +5 V	
	Sequence Input Signals	Input Signals That Can Be Allocated	
		Input Signals	Allowable voltage range: 24 VDC ±20% Number of input points: 12 Input method: Sink inputs or source inputs Input Signals <ul style="list-style-type: none"> • Origin Return Deceleration Switch (/DEC) • External Latch (/EXT 1 to 3) • Forward Drive Prohibit (P-OT) and Reverse Drive Prohibit (N-OT) • Forward External Torque Limit (/P-CL) and Reverse External Torque Limit (/N-CL) • Polarity Detection (/P-DET) A signal can be allocated and the positive and negative logic can be changed.
	Sequence Output Signals	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 2 Output signal: Servo Alarm (ALM)
		Output Signals That Can Be Allocated	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 5 (A photocoupler output (isolated) is used.) Output Signals <ul style="list-style-type: none"> • Positioning Completion (/COIN) • Speed Coincidence Detection (/V-CMP) • Rotation Detection (/TGON) • Servo Ready (/S-RDY) • Torque Limit Detection (/CLT) • Speed Limit Detection (/VLT) • Brake (/BK) • Warning (/WARN) • Near (/NEAR) A signal can be allocated and the positive and negative logic can be changed.
	Communications	RS-422A Communications (CN3)	Inter- faces
1:N Commu- nica- tions			Up to N = 15 stations possible for RS-422A port
Axis Address Settings			Set with parameters.
USB Communications (CN7)		Inter- face	Personal computer (with SigmaWin+)
	Commu- nica- tions Stan- dard	Conforms to USB2.0 standard (12 Mbps).	
Displays/Indicators		CHARGE, PWR, COM, L1, and L2 indicators, and two, one-digit seven-segment displays	

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Item		Specification
MECHA-TROLINK-III Commu-nications	Communications Protocol	MECHATROLINK-III
	Station Address Settings	03 to EF hex (maximum number of slaves: 62) The rotary switches (S1 and S2) are used to set the station address.
	Extended Address Setting	Axis 1: 00 hex, Axis 2: 01 hex
	Baud Rate	100 Mbps
	Transmission Cycle	250 μs, 500 μs, 750 μs, 1.0 ms to 4.0 ms (multiples of 0.5 ms)
	Number of Transmis-sion Bytes	32 or 48 bytes/station A DIP switch (S3) is used to select the baud rate.
Reference Method	Performance	Position, speed, or torque control with MECHATROLINK-III communi-cations
	Reference Input	MECHATROLINK-III commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
	Profile	MECHATROLINK-III standard servo profile
MECHATROLINK-III Communica-tions Setting Switches		Rotary switch (S1 and S2) positions: 16
		Number of DIP switch (S3) pins: 4
Analog Monitor (CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)
Dynamic Brake (DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power supply to the main circuit or servo is OFF.
Regenerative Processing		Built-in
Overtravel (OT) Prevention		Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal
Protective Functions		Overcurrent, overvoltage, low voltage, overload, regeneration error, etc.
Utility Functions		Gain adjustment, alarm history, jogging, origin search, etc.
Option Module		Option Module cannot be attached.

* The coefficient of speed fluctuation for load fluctuation is defined as follows:

$$\text{Coefficient of speed fluctuation} = \frac{\text{No-load motor speed} - \text{Total-load motor speed}}{\text{Rated motor speed}} \times 100\%$$